



Total Robot Catalog





# FORM FOLLOWS FUNCTION

NACHI-FUJIKOSHI leveraged know-how from their hydraulic and machine tool divisions to become the first Japanese manufacturer of industrial robots in 1968.

Since then, NACHI-FUJIKOSHI has been introducing products built on its technological excellence and innovative strength to accurately respond to market demands. CurrentlyNACHI-FUJIKOSHI has many partnerships with Automotive and General industries. Through these partnerships and the delivery of world class products NACHI-FUJIKOSHI has earned a high level of respect among these industries around the world.

From highspeed, high precision operations to lifting heavy loads used in a full range of assembly work and welding solutions. NACHI's robots are innovating production facilities with their incredible speed.

We will continue to evolve with customers to meet the challenge of the world's automation needs.



LINEUP

HANDLING5Machine Loading, Picking<br/>Loading, Palletizing<br/>Assembly<br/>Deburring/Polishing<br/>Sealing15

3-4

WELDING 17

CLEAN-ROOM

19

NACHIA

OPTIONS 20 PACKAGED PRODUCT CONTROLLERS

LIST OF SPECIFICATIONS 25

SUPPORT SOFTWARE/ 40 FEATURES

SUPPORT SYSTEMS 41 WORLD SERVICE NETWORK

		HANDLING						
		MZ	MC/MR	CZ	EC			
Process and application	Field							
Number of controlled axe	25	5 or 6 axes	6 or 7 axes	6 axes	4 axes			
Payload capacity		1 to 25kg	10 to 70kg	10kg	6kg			
Maximum reach		350 to 1,882mm	1,260 to 2,050mm	1,300mm	500 to 700mm			
Page Number		5	8	9	11			
Spot welding/ Seam welding	Automotive Automotive parts Metalworking Agricultural machinery Construction machinery Automotive parts Plastics		•					
Arc welding			•					
Die casting		•	•	•				
Resin molding	Electric and electronics	•	•	•				
Press operation handling								
Machine loading		•	•	•				
Deburring/Polishing	Automotive	•	•					
Sealing	Automotive parts Machine tools Plastics	•	•	•				
General Assembly	Pharmaceuticals and cosmetics Electric and electronics	•	•	•	•			
Bolt tightening	Metalworking Chemistry	•	•	•	•			
Picking, aligning, packaging	Foodstuffs Agricultural machinery	•	•	•	•			
Shipping and receiving (palletizing)	Construction machinery	•	•	•				
Measuring, inspection, testing		•	•	•	•			
Material handling		•	•	•	•			
Glass substrate loading	Electric and electronics							

HANDLING			PALLETIZING	WELDING	CLEAN-ROOM
	EZ	MC and SC Heavy Loader	LP/MC	SRA-H/SRA	ST-C
	4 axes	6 axes	4 or 5 or 6 axes	6 axes	6 axes
	3kg	280 to 1000kg	130 to 500kg	100 to 250kg	133 to 210kg
	450 to 550mm	2,771 to 3,972mm	2,771 to 3,756mm	1,634 to 3,383mm	2,654 to 2,674mm
	12	13	15	17	19
		•		•	
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					•

# Handling robot

Machine loading Picking Loading Assembly Palletizing Deburring/Polishing Sealing

## High speed/High precision compact robot

NACH



High speed/High precision compact robot available in protection against dust and water, multiple installation orientations. Large selection of payload from 1 to 25kg. The internal wire routing for the tooling significantly increases cabling reliability so that operations in a narrow space are possible. Wide operating range improves productivity and also high spec/ performance applications such as vision sensor are available.

MZO4

Meets various automation needs.





# MZOI

High speed and high precision 1kg compact robot.

■ Number of controlled axes 6 axes Payload 1kg 350mm Maximum reach



Maximum reach 1,102mm with 3.5kg payload. Compact long arm robot.

Number of controlled axes	6 axe
Payload	3.5kg
Maximum reach	1,102







Downsizes facility with light-weight compact body. Sophisticated and flowing form. Smooth surface design, easy to clean covers.

Number of controlled axes 6 axes 4kg 541mm Payload Maximum reach





# MZO7/MZO7L

Meets various automation needs with various options.

■ Number of controlled axes 5 or 6 axes Payload Maximum reach

7kg MZ07 : 723mm MZ07L: 912mm



Achieves even higher speed and precision while MZ07 series features, lightweight, compact body, and hollow wrist are maintained.

■ Number of controlled axes 6 axes Payload Maximum reach

7kg MZ07F : 723mm MZ07LF: 912mm



the same dimensions and workspace as MZ07.

MZ10

10 kg payload with

■ Number of controlled axes 6 axes Payload 10kg Maximum reach 723mm





Achieves payload improvement, longer reach, and higher speed and precision while MZ07 series features, lightweight, compact body, and hollow wrist are maintained.

Number of controlled axes	6 axes
Payload	10kg
Maximum reach	1,202mm







IP 67 equivalent (dust-proof, moisture-resistant), with rust proof/coolant resistant paint. Powerful and slim multi purpose compact robot.

Number of controlled axes6 axesPayload12kgMaximum reach1,454mm

12kg 1,454mm





Hollow wrist





Picking



Deburring/Polishing



Machine loading

Assembly

### Powerful and compact multi-purpose robot



High dust-proof and moisture-resistant, combined with outstanding performance and a full range of functions to handle a variety of applications make these robots ideally suited for a variety of production environments.

 Number of controlled axes
 6 axes

 Payload
 10 to 70kg

 Maximum reach
 2,019 to 2,050mm



### Flexible motion "Arm" robot with 7-axes



With a programmable pose, this 7-axis arm design can handle complex motions to flexibly work in processes that other robots cannot. The compact robot arm greatly reduces the amount of space needed for installations.

 Number of controlled axes
 7 axes

 Payload
 20 to 50kg

 Maximum reach
 1,260 to 2,050mm

# Press operation handling robot

# ST210TP

High rigid design with vibration dampening gives this robot its great speed.

This newly developed specialized press arm attachment gives this robot a much larger reach that can be used for a press pitch of up to eight meters. Moves parts horizontally at high speed.

Number of controlled axes7 axesPayload80kgMaximum reach3,106mm



Handling/Transfer



Press-tending

# Collaborative robot

Picking Assembling support Assembly Machine loading

# People-friendly collaborative robot



Nachi's slim arm collaborative, CZ10 has several people-friendly functions and structures. Safety fences are not required and makes it easier to install a robot with various applications.



Awarded the certification by certification organization. Safety certification : Conforming to ISO 10218-1 Conforming to TS 15066

People-friendly design People-friendly design with rounded

arms and gap between joints.



NACHI

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11

Number of controlled axes
 Payload
 Maximum reach
 Agodom



### Functional safety, Intrinsic safety

Dual safety

- 1. Functional safety: Stops when detecting contact with person.
- 2. Intrinsic safety: Designed not to pinch person.



Easy Programming Intuitive teaching by moving the robot arm by a hand.



Picking



Assembling support



Assembly



Machine loading

### SCARA robot

SCARA robot



NACH

The ECO6 series are simple structure robots with high-speed & high precision. They meet the needs for applications such as assembling & handling.

Maximum reach can be selected from 3 types; 500mm, 600mm, 700mm. The tip axis is a hollow structure, therefore tube and wiring routing from the robot to the tool is simple.

ECO6



ECOE

■ Number of controlled axes 4 axes

PayloadMaximum reach

6kg 500 to 700mm

NACHÌ

11

### WING SLICER Type robot



The EZ series robots are high-speed, horizontally articulated & equipped with a space-saving vertical first axis.

They have a high speed, high accuracy structure that is excellent for applications such as assembly and handling. Cable routing is simplified by the hollow construction through the end of the wrist, capable of routing cables through. The internal wire routing for the tooling significantly increases cabling reliability. The Wing Slicer family has multiple models with varying reach and payload to support a variety of equipment operations.









Packing

Inspection



Assembling

# Super heavy loader robot

### Automobiles' body handling etc.

With high wrist torque and large operating envelope, these robots are opening up a new era of heavy loading robots.



ACH

Super heavy loader robot

**MC HEAVY LOADER SERIES** 

Tool cables and hoses routed inside the hollow arm provides excellent life.

Number of controlled axes	6 axes	
Payload	1,000kg	2
Maximum reach	3,972mm	



ACHI

SC700DL Number of controlled axes 6 axes Payload 700kg Maximum reach 3,972mm



The SC heavy loader robots, with huge load capacity and reach, are excellent for jobs that require heavy lifting. Their large vertical stroke allows more flexible production lines by replacing conventional specialized machinery, such as auto body lifters, with robots.

# Palletizing robot

### High-speed palletizing robot Heavy loader palletizing robot

NACHI's palletizing robots help with intricate palletizing of boxes, crates and sacks for shipping and receiving processes.



# High-speed palletizing robot



The LP series of specialized palletizing robots do large movements quickly. They can stack products, such as cardboard boxes, or products in bags, such as foodstuffs or chemicals, onto pallets at high speeds.

Loaded with palletizing functions, they can handle a wide variety of stacking patterns.

Number of controlled axes
 Payload
 Maximum reach
 A,210mm

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# Heavy loader palletizing robot

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This robot has enough lifting power to handle jobs of loading and stacking beverages, bricks, plastic resins, concrete and other heavy goods.

Number of controlled axes5 or 6 axesPayload470 to 500kgMaximum reach2,771 to 3,756mm



Palletizing

# Spot welding robot

Welding robots are the central element of automobile production, especially the auto body welding lines. The performance, functionality, and reliability of the NACHI lineup of spot welding robots are supporting the world of manufacturing.



### Spot welding robot with built-in cables



The next generation of hollow arm spot welding robots. Cables and hoses for the welding gun are fully enclosed to increase cable reliability and improve rate of operation.

Provides a cleaner profile for installing directly in the assembly line and improves operational accuracy of offline programming,

including welding cables.

This hollow arm model is now available in shelf mount version for 166 kg & 210 kg payloads.

Number of controlled axesPayloadMaximum reach1,634 tt

6 axes 100 to 220kg 1,634 to 2,951mm

### Ultra-fast spot welding robot



The Ultimate Spot Welding Robot. Using higher speeds and vibration damping properties, we greatly improved productivity by shortening cycle times 30% (compared to our previous models) improvements were made in three areas, weight reduction, higher rigidity, and faster controls.

The compact design allows for high density installation layouts and maintenance is streamlined making periodic inspections and parts replacement easy to do.

The lighter weight and the latest in motor drive controls have reduced power consumption by 15% over previous models reducing environmental impact.





Spot welding

# Clean-room robot

#### Clean-room loading

Our series of clean-room robots suppress the dust created by arm movements and are designed to be used in clean rooms. These high-performance loading robots support the heart of the flat panel display production process.





### **OPTIONS**



### FLEXhand

Servo hand controlled as an additional axis by the robot controller. Capable of handling many shapes without changing the hand. This is an excellent tool for small-lot multiple item production.



#### Force sensor

This function controls the robot by accurately detecting the applied force.

This powerful tool makes it possible for robots to do delicate operations at high speed, such as following, pushing, loading (press fitting), detecting position and phase during assembly and production processes.



#### Compact vision sensor NVsmart

Integrated A1:D58, lighting, and image processing equipment to save space and wiring. Processing speed is also improved 2.5 times compared with the conventional one. It can be configured and monitored on teach pendant and also supports additional control of external cameras. It is possible to recognize mixed workpieces, and supports character recognition, barcode recognition, OCR.



# Position posture recognition

Posture can be correctly recognized even when various workpieces are mixed.

#### Barcode recognition

Recognizes barcodes/QR codes without additional equipment such as QR Code Scanners.

# Cooperation with teach pendant

Vision setting and monitoring can be set through robot teach pendant.

Welding unit (thyristor) Welding power supply Control unit power supply Welding timer circuit ED11 controller Wotor and encoder

#### Integrated timer Weld timer integrated in controller

All-in-one package

Package includes robot, timer, servo gun, and peripheral equipment. Easy weld condition setup. Ideal for welding quality control.



#### NVsmart System Configuration Diagram



20

### **Packaged Product**

### Connector insertion application

The new visual control application enables high-speed and high-precision insertion of FPC and FFC for various applications such as smartphones and in-vehicle displays.



### High-precision and high-speed operation

- Our original visual control enables high-speed, high-precision insertion into the connector.
- Performs real-time scanning and repeats measurements and movements until the target point is reached. Follow-up correction is possible even if the target point deviates during movement.
- Since a force sensor is not used, connector insertion time is greatly reduced.



Equipped with traceability function as standard\*

- Visual inspection results at the time of insertion and completion are saved as image data.
- Equipped with a QR code reader function as standard, it is possible to manage and record inspection results and link to image data.
- $\ast$  USB port expansion cable (optional) and USB flash drive (Customer Prepared) are required.



Grip



Insert



Inspection

#### WEB VIDEO

You can watch videos of use cases of connector insertion application on smartphones and mobile phones.



### Machine loading cell

- $\blacksquare$  Machine loading automation package with 6 axes articulated robot
- Automated workpiece supply and removal for a machine tool with minimum design
- Operation Screens, I/O Settings, and standard robot programs are preinstalled
- Space-saving design that can be placed anywhere
- Suitable in an environment where chips, coolant, etc. are present.
- Securing maintenance space for a machine tool with slide robot evacuation device.
- Flexible support for other customizations.







### Robot seam welding package

- Capable of seam welding on work surfaces in three dimensions
- Fast and consistent welding
- Equipped with various application functions such as electrode polishing, electrode wear compensation, and others



### Seam welding?

Seam welding is a welding technique for parts that need airtight joints such as automotive fuel tanks and has been attracting attention. Two roller electrodes rotate on the surface of materials supplying electric current and thus, continuous weld joint is formed. The continuity of arc welding and the low cost of spot welding are compatible at a high level. NACHI was the only company in the world to successfully install a seam welder on a robot.

# CONTROLLERS

Introducing the intelligent robot controller based on Windows.

Robots and additional axis are easy to operate by using the teach pendant. Vision and force sensors, as well as networks, are managed in one place.

	CFDs controller	CFD controller			
Item	Specifi	ications			
Basic specifications for co	ontroller	·			
Controllable axes	0	7			
External dimensions (mm)	8 310/W/\x250/D/\x160/H/	/ 260(III) × 186(H)			
	Exclude rubber feet, switches/connectors	Exclude rubber feet, switches/connectors			
Position reader	Absolute	e encoder			
Programming system	Teaching	; playback			
Operating panel	Mode switch (teach/playba	ack), emergency stop button			
Cables between robot and control panel	2m, 5m, 10m, 15m, 2 extension	Om (connector type) (total) 25m			
Additional slot	PCIex2 slots	PCIX2 slots			
PLC function	Software PLC ISaGRAF 6	Software PLC ISaGRAF 4			
Protection class	IP20 ec	quivalent			
Power supply	Single phase 200–230VAC, 50/60Hz, D grounding, max. leakage 10mA	A Single phase/3¢ 200–230VAC, 50/60Hz, D grounding, max. leakage 10mA			
Ambient temperature/humidity	0 to 45° C (50/60Hz) 20 to 8	35% (No dew or frost allowed)			
Safety function	Safety sequence PLd, category 3 (ISO 13849 -1: 2015)	Safety sequence PLd, Category 3 compliant			
Overseas compliance	Europe: CE, South Korea: KCs	Option			
Controller options					
Overseas compliance	-	North America: UL, Europe: CE, South Korea: KCs			
Power voltage converter	Single phase 10	00 VAC, 50/60 Hz			
External storage	USB Flash	Drive (1 GB)			
Additional axes	Additional 2 axes	Additional 1 axis			
Additional input (output	EtherNet/IP, EtherCAT, Prolinet, CC-Link and Additional compact I/O board: Maximum 16/16 point	Additional compact 1/0 heard: Maximum 8/8 point			
signals	Additional I/O board: Maximum 64/64 point	Additional I/O board: Maximum 64/64 point			
Output signals	Additional compact I/O board : Relay contact output, Additional I/O board: Transistor output	Transistor output (Additional compact I/O board: Relay contact output compatible)			
Analog input/output	-	2/4 point			
Vision sensor	NVsmart	NV-Pro, NVsmart			
Conveyor tracking function	Conveyor tra	acking control			
Palletize function	Palletizing control function				
Robot language	JIS B 8439 S	LIM compliant			
Robot monitoring function	-	Safety sequence PLe, category 4 (ISO 13849-1:2015) Position/speed monitoring function PLd, category 3 (ISO 13849-1:2015)			

### **Teach pendant**

Item	Specification							
	CFDs/FD18/FD20	CFD						
Display	5.7 inch VGA colo	r LCD touch panel						
Language	Japanese (Kanji, Hiragana, Katakana, Alphanumeric) English/Chinese/Korean option*: German/Italian/Spanish/Taiwanese	Japanese (Kanji, Hiragana, Katakana, Alphanumeric) English/Chinese/Korean/German/Italian/Spanish						
Enable SW	One-handed enable switch, th	ree positions, (left hand side)						
Operation function	Axis operation key, value input key, selection	/function key, motors on key, emergency stop						
External storage interface	USB	port						
Cable length	8m, 15m, 20m, 25m, 30m (connector type)	4m (connector type), 5m/10m/15m cable extendable						
Protection class	IP65 equivalent							
External dimensions (mm)	163(W)×74.5(D)×353(H)	175(W)×65(D)×326(H)						
Weight	0.9kg	1.0kg						
* Included in the standard specif	ncluded in the standard specification for CFDs controller							

	FD controller <b>FD18</b>	FD controller <b>FD20</b>					
Item	Speci	fications					
Basic specifications for co	ontroller						
Controllable axes		6					
Maximum controllable axes		8					
External dimensions (mm)	300(W)×600(D)×530(H) Excluded Casters (50mm), Switches/connectors	580(W)×532(D)×490(H) Excluded Casters (50mm), Switches/connectors					
Position reader	Absolut	e encoder					
Programming system	Teaching playback						
Operating panel	Mode switch (teach/playb	ack), emergency stop button					
Cables between robot and control panel	2m, 5m, 10m, 15m, 20m, 25m (connector type) extension (total) 25m	5m, 10m, 15m, 20m, 25m (connector type)					
User interface	User panel : On back						
Additional slot	PCI×2 slots	PCI×3 slots					
PLC function	Software PLC IE	C1131-3 compliant					
Protection class	IP54 e	quivalent					
Power supply	3¢ 200–230VAC, 50/60Hz, D ground	ling, breaker 40A, max. leakage 100mA					
Ambient temperature/humidity	0 to 45°C (50/60Hz) 20 to	85% (No dew or frost allowed)					
Safety function	Safety sequence	e :PLe (category 4)					
Controller options							
Power voltage converter	380/400/420/440/460/480VAC (3¢ 50/60Hz) D grounding, breaker 30A, max. leakage 100mA Transformer BOX size: W300×D600×H430 Casters (90mm), Switches/connectors not included Size when controller and transformer BOX are connected: W300×D600×H960 Casters (90mm), Switches/connectors not included	380/400/420/440/460/480VAC (3¢ 50/60Hz) D grounding , breaker 30A, max. leakage 100mA Built-in transformer					
External storage	USB Flash	Drive (1 GB)					
Additional axes	Gun, slider,	jig and gripper					
Fieldbus	DeviceNet、CC-Link、CC Maximum 4 chann	-Link IE Field and others. els can be installed.					
Additional input/output signals	Additional compact I/O board: Maximum 14/10 point, Additional I/O board: Maximum 32/32 point	Additional compact I/O board: Maximum 14/10 point, Additional I/O board: Maximum 64/64 point					
Output signals	Relay contact specifications cations 32 point	Relay contact specifications cations 64 point					
Analog input/output	2/4	l point					
Vision sensor	N	/-Pro					
Conveyor tracking function	Conveyor tr	acking control					
Palletize function	Palletize ar	nd de-palletize					
Robot language	JIS SLIN	I compliant					
Robot monitoring function	Position/speed monitoring function:PLd (category 3)						

# LIST OF SPECIFICATIONS

				MZ01	MZ03EL	MZ04 (MZ04D)	MZ04E (MZ04DE)	MZ07 (MZ07P)	MZ07L (MZ07LP)	
No. of axe	es				6	)		6(5	5)* <sup>1</sup>	
		J1	Swivel 1			±17	70°			
	E	J2	Horizontal	-90~+85°	-135~+80°	-145-	~+90°	-135	~+80°	
Max	Ā	J7	Swivel 2			-	-			
working		J3	Vertical	-111~+175°	-155~+270°	-125~	+280°	-136~+270°	-139~+270°	
envelope		J4*1	Rotation 2	±145°		±190°		±190	)° (-)	
	Wrist	J5	Bend	±125°	±120°					
		J6	Rotation 1			±36	50°			
		J1	Swivel 1	320°/s	300°/s	480°/s	200°/s	450°/s	300°/s	
	ε	J2	Horizontal	320°/s	230°/s	460°/s	150°/s	380°/s	280°/s	
	Ar	J7	Swivel 2		· · · · · · · · · · · · · · · · · · ·	-	-		-	
Max.		J3	Vertical	375°/s	360°/s	520°/s	190°/s	520°/s	360°/s	
to the second se		J4*1	Rotation 2	600°/s	550°/s	560	°/s	550° /	/s (-)	
	/rist	J5	Bend 600°/s 550°/s 560°/s		°/s	550	)°/s			
M		J6	Rotation 1	600°/s	1,000°/s	900	°/s	100	0°/s	
Maximum		Wris	st	1kg	3.5kg	4kg		71	<g< td=""><td></td></g<>	
load		Load	d capacity	0.25kg	_					
Allowable		0n f	Potation 2	0.9Ni.m	6N·m 8 86N·m		16.6N	.m (_)		
static loa	d	15	Rond	0.9N+m	6NI-m	8.86N·m		16.6N·m		
torque foi wrist	ſ	16	Potation 1	0.78Nim	2 9NI+m	0:00 A 90	l·m	9 4 NI · m		
Allowable		J0	Rotation 2	0.008kg·m <sup>2</sup>	0.12kg·m <sup>2</sup>	0.2kg.m <sup>2</sup>		$0.47 \text{kg} \cdot \text{m}^2(-)$		
moment of	:	15	Rend	0.008kg·m <sup>2</sup>	0.12kg·m <sup>2</sup>	0.2kg	5 <sup>™</sup>	$0.47 \text{ kg} \text{ m}^2$		
inertia to wrist	-	16	Rotation 1	0.006kg·m <sup>2</sup>	0.03kg·m <sup>2</sup>	0.2K	g·m <sup>2</sup>	0.47 kg·m		
Maximum r	eac	'n	no cacioni i	350mm	1 102mm	541	mm	723mm	912mm	
Pose rene	ata	hilit	V	+0.02mm	+0.03mm	+0.0	2mm	+0.02mm	+0.03mm	
Ambient t	emp	erat	/ ure*2/	0 to 40°C/20 to 85% RH		0 to 45°C (20	to QEQ( DLL (without o	and an cation)		
humidity Vibration	-			(without condensation)		0 t0 43 C/20	or less			
Installatio	n			Floor,	wall, inverted, tilted r	nount	Floor, inverted mount	Floor, wall, inver	ted, tilted mount	
Ingress p	rote	ectio	n	IP40 equivalent	IP67 equivalent	IP40 equ	ivalent <sup>*3</sup>	IP67 eq	uivalent	
Weight				10kg*4	39kg	26kg*4	25kg*4	36kg*4	38kg*4	
Power cor	nsur	nptic	n	0	0	0.4	(VA	0		
Supported	d Co	ntro	oller	CFD/CFDs	CFD/CFDs	CFD/CFDs	CFD/CFDs	CFD/CFDs	CFD/CFDs	
Working envelope		350	1102	541		723	912			

\* Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.
 \*1: For the 5-axis specifications (MZ07P and MZ07LP), the configuration does not have the J4 axis. \*2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.
 \*3: MZ04 and MZ04E have IP40 equivalence. MZ04D and MZ04DE have IP67 (dust proof and water proof) equivalence.
 \*4: Wall mount Rear Connection Type: +4kg (MZ04\* Series), +6kg (MZ07\* Series) / Bottom Connection Type: +6kg (MZ04\* Series), +8kg (MZ07\* Series), +2.5kg (MZ01)
 \*5: Operating range is limited when mounted on a wall or tilted. (Example: #1-axis operating range is ±30\* for wall mount)

HANDLING

MZ07F	MZ07LF	MZ10	MZ10LF	MZ12	MZ12H
		6	5		
	125	±1	70°	160	100°
	-135	~+80		- 1604	~+90
 -136~+270°	-139~+270°	-136~	-+270°	-147~	-+210°
		±11	90°		
	±1	20°		±1-	40°
		±30	60°		
450°/s		300°/s		260	°/s
 380°/s	280°/s	250°/s	200°/s	230	l°/s
F208 /	2608 /	-	-	244	
520 /S	360 /s	360 /s	330 /s	470° (c	) /S
550	) /S )° /s	450 /s		470 /s	
100	0° /s	700°/s	740°/s	700°/s	740°/s
7	<g< td=""><td>10</td><td>kg</td><td>12</td><td>kg</td></g<>	10	kg	12	kg
	5	-	-		0
16.9	N·m	17.9N·m	20N⋅m	25N·m	26.5N⋅m
16.9	N·m	17.9N⋅m	20N·m	25N·m	26.5N⋅m
9.41	N∙m	10.4N·m	10.4N·m	9.8N∙m	12N·m
0.49k	kg∙m²	0.47kg·m²	0.6kg·m²	0.7kg·m <sup>2</sup>	0.9kg·m²
0.49k	kg·m²	0.47kg·m²	0.6kg·m²	0.7kg·m <sup>2</sup>	0.9kg·m²
0.15k	kg·m²	0.15kg⋅m²	0.2kg·m²	0.2kg·m <sup>2</sup>	0.3kg⋅m²
 723mm	912mm	723mm	1,202mm	1,45	4mm
±0.015mm	±0.02mm	±0.03mm	±0.025mm	±0.0	4mm
		0 to 45°C/20 to 85% RH	(without condensation)		
		0.5 G (	or less		
 Floor, wall, invert	ed, tilted mount*5	Floor, inve	rted mount	Floor, inverted	d, tilted mount
441	421	IP67 eq	uivalent	450	455
41kg	43kg	36kg	55kg	150kg	155kg
	CEDs				
723	912	723		1454	1454

1 [N·m] = 1/9.8 [kgf·m]

LIST OF SPECIFICATIONS

# LIST OF SPECIFICATIONS

				MZ25	MC10L	MC35	MC50	MC70		
No. of axe	es.			6		6	5			
		J1	Swivel 1	±170°	±180°		±165°			
	ε	J2	Horizontal	-150~+105°	-145~+60°		-135~+80°			
Max	Ar	J7	Swivel 2	-		-				
working		J3	Vertical	-161~+289°	-163~+242°		-146~+260°			
envelope		J4	Rotation 2	±190°	±180°		±360°			
	Irist	J5	Bend	±145°	±139°		±125°			
	5	J6	Rotation 1	±360°	±360°		±450°			
		.J1	Swivel 1	210°/s	150°/s	185°/s	180°/s	175°/s		
	_	12	Horizontal	185°/s	170°/s	180	l°/s	145°/s		
	Arn	17	Swivel 2	_		-	-			
Max. speed		13	Vertical	270°/s	170°/s	190°/s	180°/s	165°/s		
		14*1	Rotation 2	420°/s	360°/s	305°/s	255°/s	235°/s		
	ist	15	Bend	420°/s	360°/s	305°/s	255°/s	235°/s		
	Ň	16	Rotation 1	672°/s	600°/s	420°/s	370°/s	350°/s		
Maximum		Wri	st	25kg	10kg	35kg	50kg	70kg		
Maximum		Load capacity				15kg		7 0110		
		on forearm*2		501	0.4 511	4600	1316	2001		
Allowable static loa	d	J4	Rotation 2	52IN·M	24.5N·m	160N·m	210N·m	300N·m		
torque foi	ſ	J5	Bend	52IN·M	24.5N·M	160N·m	210N·m	300N·m		
Wrist		J6	Rotation 1	32IN·m	I ZIN·M	90IN·m	I JUN•m	150IN·m		
Allowable	:	J4	Rotation 2	2.4kg·m²	1.6kg·m²	16kg·m²	30Kg	2 · M <sup>2</sup>		
inertia for	-	J5	Bend	2.4kg·m²	1.6kg·m²	16kg·m²	30K§	g·m²		
Wrist		. J6	Rotation 1	1.3kg·m²	0.7kg·m²	5kg·m²	12K	g·m²		
Maximum r	ead	:n 		1,882mm	2,019mm		2,050mm			
Pose repe	eata	abilit	y uro*3/	±0.05mm	±0.06mm		±0.0/mm			
humidity	emp		uie 7		0 to 45°C/	20 to 85% RH (without cor	idensation)			
Installatio	n			Floor, inverted,	Floor, inverted mount	Floor	mount (OP: inverted, wall,	tilted)		
Ingress p	rote	ectio	n	IP67 equivalent	IP65 equivalent	Wrist: IP67 equivalent, m	ain body: IP54 equivalent	(OP: IP65/67 equivalent)		
Weight				250kg	225kg	· · · · · · · · · · · · · · · · · · ·	640kg			
Power cor	ารนเ	npti	on	2.55kVA	1.7kVA		5kVA			
Supported	d Co	ontro	oller	FD18	FD18	FD18	FD18	FD18		
Working envelope		2	1882	2019		2050				

\* Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program. \*1: For the 5-axis specifications (M207P and M207LP), the configuration does not have the J4 axis. \*2: This value changes by placement and load conditions of a wrist. \*3: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

MR20	MR20L	MR35	MR50	ST210TP-01	CZ10
		7		7	6
±18	30°	±16	55°	±180°	±170°
	-120	~+55°		-35~+120°	-75~+225°
±18	30°	±19	90°	(Press arm link) ±65°	_
-166~	~+135°	-146~	+140°	-96~+210°	-77~+227°
±18	30°	±36	50°	±360°	±180°
±135°	±139°	±12	25°	±120°	±170°
±30	50°	±45	50°	±360°	±360°
170	°/s	180°/s	175°/s	110°/s	120°/s
170	°/s	175°/s	140°/s	90°/s	120°/s
170	°/s	130	°/s	(Press arm link) 120°/s	_
170	°/s	180°/s	165°/s	95°/s	180°/s
250°/s	360°/s	305°/s	255°/s	130°/s	180°/s
250°/s	360°/s	305°/s	255°/s	130°/s	180°/s
300°/s	600°/s	420°/s	370°/s	250°/s	180°/s
20	kg	35kg	50kg	80kg	10kg
-	-	15kg		30kg	_
 80.8NI+m		160N·m 210N·m		_	25 9N+m
80.8N·m	49N·m	160N·m	210N·m	_	25.9N · m
44.1N·m	23.5N·m	90N·m	130N·m	_	5.9N·m
6kg·m <sup>2</sup>	1.6kg·m <sup>2</sup>	16kg·m <sup>2</sup>	30kg·m <sup>2</sup>		0.75kg·m <sup>2</sup>
6kg·m <sup>2</sup>	1.6kg·m <sup>2</sup>	16kg·m <sup>2</sup>	30kg·m <sup>2</sup>	17 axis rotation 80kg·m <sup>2</sup>	0.75kg·m <sup>2</sup>
$2 3 \text{kg} \cdot \text{m}^2$	0.8kg·m <sup>2</sup>	5kg·m <sup>2</sup>	12kg·m <sup>2</sup>		0.08kg·m <sup>2</sup>
 1.260mm	1 398mm	2 050mm		3 106mm	1 300mm
+0.0	6mm	+0.0	7mm	+0.3mm	+0.1mm
 20.0		±0.0		20.51111	20.11111
		0 to 45 C/20 to 85% RH	(without condensation)		
		0.5 G c	or less	Charlf an all	
Floor, inve	rted mount	Floor mount (OP: in	verted, wall, tilted)	(installed at 20° angle)	Floor, inverted mount
IP65 eq	uivalent	IP67 equ	uivalent	-	IP65 equivalent
230	Okg	745	ikg	1,650kg	61kg
1k'	VA	4.1k	:VA	7kVA	1kVA
FD18	FD18	FD18	FD18	FD18	CCZ
FD18 FD18		2050		3106 3025 3254	1300

1[N·m]=1/9.8[kgf·m]

# LIST OF SPECIFICATIONS

			EC06-5020-01	EC06-6020-01	EC06-7020-01				
				I State					
No. of axes				4					
	J1	Swivel 1		±140°					
Max.	J2	Swivel 2		±150°					
envelope	J3	Vertical		200mm					
	J4	Rotation		±360°					
May chood	J1	Swivel 1		420°/s					
	J2	Swivel 2	720° /s						
max. speeu	J3	Vertical	1,100mm/s						
	J4	Rotation		2660°/s					
Maximum Pay	load		6kg (3kg rated)						
Allowable moment of inertia for wrist	J4	Rotation	0.05kg⋅m² (0.01kg⋅m² rated)						
Maximum rea	ch		500mm	700mm					
Pose repeat	abilit	.y	±0.02mm						
Ambient temp humidity	perat	ure*1/	0 to 40°C/20 to 80% RH (without condensation)						
Vibration			0.5 G or less (4.9m/s <sup>2</sup> )						
Installation				Floor mount					
Ingress prot	ectio	on		IP20					
Weight			17kg	17kg	18kg				
Power consu	Impti	on		0.5kVA					
Supported C	ontro	oller	CFD/CFDs	CFD/CFDs	CFD/CFDs				
Working envelope		2	oos						

Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.
 \*1: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

 $1 [N \cdot m] = 1/9.8 [kgf \cdot m]$ 

HANDLING

			EZ03V4-04	EZ03F4-04					
No. of axes			4						
	J1	Vertical	250/15	0mm*2					
Max. working envelope	J2	Swivel 1	±17	70°					
	J3	Swivel 2	±180°	±145°					
	J4	Rotation	±36	50°					
	J1	Vertical	1,400/1,200mm/s*2						
Mau an and	J2	Swivel 1	450	°/s					
max. speed	J3	Swivel 2	720	°/s					
	J4	Rotation	2,400°/s						
Maximum Paylo	ad		3kg (2kg	g rated)					
Allowable moment of inertia for wrist	J4	Rotation	0.05k	)5kg·m²					
Maximum react	ו		450mm	550mm					
Pose repeatab	oility		±0.01	4mm					
Ambient tempe humidity	eratu	re*1/	0 to 45°C/20 to 85% RH (without condensation)						
Vibration			0.5 G or les	s (4.9m/s²)					
Installation			Inverted mount	Floor mount					
Ingress prote	ction		IP2	20					
Weight			40kg	41kg					
Power consum	ptior	ı	0.6k	VA					
Supported Cor	ntroll	ler	CFD/CFDs	CFD/CFDs					
Working envelope									

Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.
\*1: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.
\*2: There are two types of maximum operating envelopes: 250 mm and 150 mm. The 250 mm has a maximum speed of 1,400 mm/s. The 150 mm has a maximum speed of 1,200 mm/s.

 $1 [N \cdot m] = 1/9.8 [kgf \cdot m]$ 

LIST OF SPECIFICATIONS

# LIST OF SPECIFICATIONS

		MC280L	MC350	MC400L	MC600	
No. of axes	5			6		
	J1 Swivel 1 J2 Horizontal	-100-	±1 ~+40°	80° -105⁄	~+60°	
Max. working envelope ⁻	J7 Swivel 2 J3 Vertical J4 Rotation 2	-147~+130° ±30 +11			-140~+30° 10° 20°	
	J6 Rotation 1 J1 Swivel 1	±30 105	50° ° /s	±36	0°*1	
Max.	J2 Horizontal J7 Swivel 2	105° /s	95° /s	90	°/s	
speed _	J4 Rotation 2 J5 Bend	120°/s	/5	110°/s		
Maximum	J6 Rotation 1 Wrist Load capacity	200°/s 280kg	350kg	180° /s 400kg	600kg	
Allowable static load	on forearm*2 J4 Rotation 2 J5 Bend	1,921N·m 1,921N·m	2,750N⋅m 2,750N⋅m	3,450 3,450	DN·m DN·m	
Allowable moment of	J6 Rotation 1 J4 Rotation 2	988N·m 400k	1,235N⋅m g⋅m²	1,72 600k	5N·m g·m <sup>2</sup>	
inertia for wrist	J6 Rotation 1	250k	g·m <sup>2</sup>	400kg·m <sup>2</sup>		
Maximum re Pose repea	each atability	3,101mm ±0.2	2,771mm 2mm	3,756mm 2,890mm ±0.3mm		
Ambient te humidity Vibration	mperature*3/		0 to 45°C/20 to 85% RH 0.5 G	I (without condensation) or less		
Installation	n otection		Floor	mount -		
Weight Power con:	sumption	1,660kg 9kVA	1,620kg 8.6kVA ED20	3,400kg 19.3	3,300kg ED11	
Working envelope						
*1: The initial s When a cab *2: This value c *3: Using at 1,0	ettings are ±210°. W le is not passed thro hanges by placemen 100 m or lower sea le	Then passing cable through the hollow part of ugh, the operating envelope can be extended t and load conditions of a wrist. vel. Ambient temperature has limitations when	the 6th axis, use a range of $\pm 210^{\circ}$ . to a maximum of $\pm 360^{\circ}$ , depending on the n allowable altitude is exceeded.	usage conditions.		

MC700	MC1000DL	SC700DL
	6	
±180°	±160°	±160°
-105~+60°	-85~+45°	-85~+45°
	-	
-140~+30°	-90~+45°	-90~+40°
±210°	-9.7~+90° (+9.7° )*4	-10~+90°
±120°	±125°*5	±125°
±360°*1	±9.7°	±10°
80°/s	45°/s	45°/s
80°/s	40°/s	30°/s
	-	
80°/s	40°/s	30°/s
100°/s	20°/s*6	30°/s
100°/s	65°/s	50°/s
160°/s	70°/s	30°/s
700kg	1,000kg	700kg
25kg	-	_
3.450N·m	21.000N·m	13.800N·m
3,450N·m	_	3,920N·m
1.725N·m	4.410N·m	2.940N·m
600kg·m <sup>2</sup>	5.200kg·m <sup>2</sup>	3.000kg·m <sup>2</sup>
600kg·m <sup>2</sup>	4.000kg·m <sup>2</sup>	1.800kg·m <sup>2</sup>
400kg·m <sup>2</sup>	1.740kg·m <sup>2</sup>	1.000kg·m <sup>2</sup>
2.890mm	3.972mm	3.972mm
±0.	3mm	±0.5mm
	0 to 45°C/20 to 85% RH (without condensation)	
	0.5 G or less	
	Floor mount	
	-	
3,320kg	9,000kg	7,000kg
9.3kVA	19kVA	/kVA

\*4: Max motion range of axis 4 varies due to the wrist payload weight. Wrist load 300 kg ≤: -9.7° ~+90°, Wrist load 300 kg ≥: -9.7° ~+9.7°
\*5: In order to make axis 5 move, axis 4 must be in ±4° from ground level when payload is installed on the wrist.
\*6: Axis 4 speed achieves to this value when wrist payload is less than 300 kg and motion range is enough wide.

1 [N·m] = 1/9.8 [kgf·m]

HANDLING

# LIST OF SPECIFICATIONS

				LP130-01	LP1	30F	LP180-0	01	LP210	LPA180-01	MC470P	MC500P
					4							
No. of axe	es						4				6	5
		11	Swivel 1				+180°				+180°	+180°
		12	Useinentel	05 141°	045	1 40 7°	_ 100	05	110		100 140°	105 160°
	Arm	JZ	norizoritat	-95~+41	-94.5	~+40.7		-95~1	-41	-95~+45	-100~+40	-105~+00
Max.		J7	Swivel 2				-					
envelope		J3	Vertical	-117~+17°	-116.9	~+17.2°	-	-117~	+17°	-117.5~+17.5°	-180~+35°	-130~+30°
	يز ا	J4	Rotation 2				±360°				±360° *1	-
	Wrig	J5	Bend				-				±125°*1	±120°
		J6	Rotation 1				-				±3	60°
		J1	Swivel 1	130°/s	14	5°/s	115°/s		105°/s	140°/s	105°/s	90°/s
	E	J2	Horizontal	115	5°/s			100°	/s	125°/s	95°/s	90°/s
	A	J7	Swivel 2				-					-
max. speed		J3	Vertical	115	5°/s		105°/s		100°/s	130°/s	95°/s	90°/s
	<u>ب</u>	J4	Rotation 2	400°/s	53	5°/s	360°/s		300°/s	400°/s	110°/s	-
	Wris	J5	Bend				-				110°/s	110°/s
		J6	Rotation 1				-				180°/s	180°/s
Maximum		Wr	ist	13	Okg		180kg		210kg	180kg	470kg	500kg
load		Lo	ad capacity forearm*2				25kg				30kg	25kg
Allowable		J4	Rotation 2				_				2,750N∙m	_
static loa	id r	J5	Bend				-				2,750N∙m	3,450N∙m
wrist		J6	Rotation 1	-							0N∙m	1,725N∙m
Allowable		J4	Rotation 2	50k	g∙m²		69kg∙m²		100kg·m <sup>2</sup>	69kg·m <sup>2</sup>	400kg·m <sup>2</sup>	-
moment o	f	J5	Bend				_				400kg·m <sup>2</sup>	600kg·m <sup>2</sup>
wrist		J6	Rotation 1	_						250kg·m <sup>2</sup>	400kg·m <sup>2</sup>	
Maximum ı	read	ch					3,210mm	1			2,771mm	3,756mm
Pose repe	eata	abil	ity	±0.	3mm				±0.4mm		±0.2mm	±0.3mm
Ambient t	emp	bera	ature*3/				0 to 45°C.	/20 to	85% RH (withou	It condensation)	-	
Vibration									0.5.G or less	•		
Installatio	n								Floor mount			
Ingress n	rot	ect	ion	IP50 equivalent		_	IDr	50 equi	valent	_		_
Weight		ii so equivatent			1 150kg	Jo cqui	valent		1.620kg	3.000kg		
Power consumption					6.2kVA				8.6kVA	9.7kVA		
Supported Controller		FD18	F	018	FD18		FD18	FD11	FD20	FD11		
Working envelope				3	210	1		3210	2771	3756		

 $1 [N \cdot m] = 1/9.8 [kgf \cdot m]$ 

\*1: Software limits the downward vertical range of axis 5 to ±5°. Axis 4 can move ±360° and axis 5 can move ±125° only when the encoder correction screen or software limit settings screen is open.
 \*2: This value changes by placement and load conditions of a wrist.
 \*3: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

			SRA100HS	SRA100HB	SRA100H	SRA133H	SRA133HL
						No.	
No. of axe	es 🛛				6		
	-	J1 Swivel 1			±180°		
	m .	J2 Horizontal	-120	~+60°		-80~+60°	
Max.		J7 Swivel 2		1	_		
working	-	J3 Vertical	-125~+90°	-151~+90°	-146.	5~+150°	-133.4~+150°
envelope	۔ ب	J4 Rotation 2			±210°		
	Wris ,	J5 Bend			±125°		
	-	J6 Rotation 1			±210°		
	-	J1 Swivel 1	136	o°∕s	125°/s	120°/s	115°/s
	Ę.	J2 Horizontal		115°/s		110°/s	105°/s
	¥,	J7 Swivel 2			-		
Max. speed	-	J3 Vertical	160	)°/s	121°/s	118°/s	113°/s
opeed		J4 Rotation 2	210°/s	225°/s		210°/s	
	Vrist	J5 Bend			175°/s		
	<b>–</b> .	J6 Rotation 1	310°/s	315°/s		310°/s	
Maximum	1	Wrist		100kg		13	33kg
load		Load capacity on forearm*1			20kg		
Allowable	d	J4 Rotation 2	830N·m	650N·m		830N·m	
torque for	r _	J5 Bend	830N·m	650N·m		830N·m	
wrist	-	J6 Rotation 1	441N·m	315N·m		441N·m	
Allowable		J4 Rotation 2			85kg∙m²		
inertia for	r _	J5 Bend			85kg·m²		
wrist	-	J6 Rotation 1		1	45kg⋅m²		
Maximum r	each	ı	1,634mm	2,044mm	2,6	54mm	2,951mm
Pose repe	eatab	oility			±0.06mm		
Ambient te	empe	erature*2/		0 to 45°C/2	20 to 85% RH (without co	ondensation)	
Vibration					0.5 G or less		
Installatio	on				Floor mount		
Ingress p	roteo	ction			IP54 equivalent		
Weight			690kg	750kg	1.(	)40kg	1.070kg
Power consumption		ption	0	0	7kVA	0	
Supported	d Cor	ntroller	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20
Working envelope		ope	1634	2044	2654		2951

\*1: This value changes by placement and load conditions of a wrist. \*2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

1 [N·m] = 1/9.8 [kgf·m]

PALLETIZING

# LIST OF SPECIFICATIONS

			SRA166H	SRA210H	SRA220H	SRA220HV-01	SRA100J-01	
No. of ax	es				6	·		
		J1 Swivel 1		±180°		±165°	±180°	
	Ę	J2 Horizontal		-80~	~+60°		-120~+60°	
Max	A	J7 Swivel 2		-				
working		J3 Vertical	-146.	-125~+90°				
envelope	L	J4 Rotation 2		±360°				
	Wris	J5 Bend	±	125°	±1.	30°	±135°	
		J6 Rotation 1		±2	10°		±360°	
		J1 Swivel 1	120°/s		115°/s		136°/s	
	E	J2 Horizontal	110°/s	115°/s				
	A	J7 Swivel 2		-	-		-	
max. speed		J3 Vertical	115°/s		113°/s		160°/s	
	يب ا	J4 Rotation 2	175°/s		130°/s		240°/s	
	Wris	J5 Bend	171°/s		130°/s		233°/s	
		J6 Rotation 1	280°/s		205°/s		351°/s	
Maximum		Wrist	166kg	210kg	100kg			
load		Load capacity on forearm*1	2	Okg	20kg/M	ax.45kg	25kg/Max.45kg	
Allowable		J4 Rotation 2	960N·m		1337N·m		580N·m	
static loa	nd r	J5 Bend	960N·m		1337N·m	580N·m		
wrist		J6 Rotation 1	520N·m		720N·m		290N·m	
Allowable	_	J4 Rotation 2	100kg·m²	200kg·m <sup>2</sup>	141.1	kg·m²	45kg·m²	
moment o inertia fo	t r	J5 Bend	100kg·m²	200kg·m²	141.1	kg∙m²	45kg⋅m²	
wrist		J6 Rotation 1	50kg·m <sup>2</sup>	155kg·m²	79k	g·m²	22.7kg·m²	
Maximum	read	ch	2.6	54mm	2,57	5mm	1,634mm	
Pose rep	eata	ability		±0.06mm		±0.15mm	±0.06mm	
Ambient t	emp	perature*2/		0 to 45°C/2	20 to 85% RH (without cor	idensation)		
Vibration					0.5 G or less			
Installati	on			Floor mount		Inverted mount	Floor mount	
Ingress p	rot	ection		IP54 eq	uivalent		Wrist has IP67 and main body has IP54 equivalent	
Weight				1,10	)0kg		670kg	
Power consumption					7kVA		·	
Supported Controller Working envelope		ontroller	FD18/FD20	FD18/FD20	FD18	FD18	FD18	
		elope	2654		2575		1634	

\*1: This value changes by placement and load conditions of a wrist. \*2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded. \*3: Equipped with "A-Trac4" cable support on arm suitable for spot welding.

SRA100B-01	SRA100-01 (100-01A)* <sup>3</sup>	SRA166-01 (166-01A)* <sup>3</sup>	SRA210-01 (210-01A)* <sup>3</sup>	SRA240-01	SRA250-01
E. S.			A A A A A A A A A A A A A A A A A A A		
6	6		6	)	
±180°	±180°		±18	30°	
-120~+60°	-80~+60°		-80~	+60°	
-	_		-	-	
-150~+180°	-146.5~+150°		-146.5~+150°		-140~+150°
±360°	±360 (±210)°	±360 (:	±210)°	±36	50°
±135°	±135 (±120)°	±135(±120)°	±130(±120)°	±1.	30°
+360°	+360 (+205)°	+360 (1	+205)°	+ 36	50°
136° /s	136°/s	125° /s	115°/s	105° /s	100°/s
110° /s	135° /s	115° /s	105°/s	900	/c
-	-	113 / 3	10573	-	73
130° /c	135° /c	121° /c	113° /c	100° /c	95° /c
 130 /s	135 / S	121 / 5	140° /c	120° /s	125° /c
240 /5	240 75	172° /s	140 /S	130 / 5	° /c
255 /S	255 /5	260° /c	155 /S	10E° /c	100° /c
351 /S	35175 100kg	260 75	200 75	195 / 5	190 75
TUUKg	TUUKg	TOOKg	210Kg	240Kg	ZOUKg
25kg/Max.45kg	45k	g/Max.90kg (15kg/Max.60	lkg)	20kg/M	ax.45kg
 580N·m	580N·m	951N∙m		1,337N·m	
580N·m	580N·m	951N∙m		1,337N·m	
290N·m	290N·m	490N·m		720N·m	
45kg·m²	60kg·m²	88.9kg∙m²	141.1	kg∙m²	225.4kg·m²
45kg⋅m²	60kg·m²	88.9kg∙m²	141.1	kg∙m²	225.4kg·m²
22.7kg·m²	30kg·m²	45kg⋅m²	79k	g⋅m²	196kg·m²
2,071mm	2,654mm	2,654mm	2,67	4mm	2,792mm
		±0.0	6mm		
		0 to 45°C/20 to 85% RH	(without condensation)		
		0.5 G c	or less		
		Floor I	nount		
		Wrist has IP67 and main k	oody has IP54 equivalent		
690kg	960 (1,0	060) kg	990 (1,090) kg	990kg	1,030kg
		7k'	VA		
FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20

1 [N·m] = 1/9.8 [kgf·m]

# LIST OF SPECIFICATIONS

				SRA120EL-01	SRA133L-01	SRA166L-01	SRA166T-01 (166T-01A)* <sup>3</sup>	SRA166TL-01	SRA210T-01 (210T-01A)* <sup>3</sup>	
No. of ax	es				6			6		
		J1	Swivel 1		±180°			±180°		
	E	J2	Horizontal	ital -80~+60° -65~+120				-65~+120°		
Мах	Ar	J7	Swivel 2		-			_		
working		J3	Vertical	-127.7~+150°	-133.4	~+150°	-106~+210°	-90~+210°	-106~+210°	
envelope		J4	Rotation 2		±360°		±360 (±210)°	±360°	±360 (±210)°	
	Vrist	J5	Bend		±135°		±135 (±120)°	±135°	±130 (±120)°	
	5	J6	Rotation 1		±360°			±360 (±205)°		
		J1	Swivel 1	115°/s	125°/s	115°/s	110°/s	105°/s	100°/s	
		J2	Horizontal	105°/s	115°/s	105°/s	110°/s	90	)°/s	
	Arr	J7	Swivel 2		-			-		
Max.		J3	Vertical	113°/s	121°/s	113°/s	115	°/s	100°/s	
speed	-	J4	Rotation 2		140°/s		180°/s	140°/s	140°/s	
	rist	J5	Bend		173°/s		173	°/s	133°/s	
	>	J6	Rotation 1		260°/s		260	°/s	200°/s	
	Wrist			120kg	133kg	166kg	166	ökg	210kg	
load		Lo	ad capacity	5	45kg/Max 90kg		45kg/	Max 90kg (15kg/Max	(60kg)	
		on forearm		(07N m	2001 -	05111 m	051		1 22711 m	
static loa	ad	J4	ROLALION Z	697N.m	800N-m	951N-III	951	Nim	1,337N·III	
torque fo	r	10	Detation 1	2E2NLm	400N-m	400NLm	951	Nim	720NLm	
WIISC		JO	Rotation 2	60kg.m <sup>2</sup>	76kg m <sup>2</sup>	49010-111	490	m <sup>2</sup>	$141.1 \text{kg} \text{ m}^2$	
moment o	f	J4	Rotation 2	60kg m <sup>2</sup>	70kg-111	00.9Kg·III	00.34	.g · m <sup>2</sup>	141.1kg·m <sup>2</sup>	
inertia fo	r	10	Detation 1	20kg m <sup>2</sup>	20kg.m <sup>2</sup>	00.9Kg.111	00.98	.g.III	70kg.m <sup>2</sup>	
Maximum		JD	ROLALION	2.000mm	2 OE	45Kg-111	43K	2 202mm	2 106mm	
Maximum Daca ran	rea	CII abili	·+. ,	3,09911111	±0.06mm		5,00011111	±0.09mm	5,10011111	
Amhient t	ed( em	auili nera	nture*2/			L. 45°C (00 )		±0.0011111		
humidity	.cm				0	to 45°C/20 to 85% RF	I (without condensatio	n)		
Vibration						0.5 G	or less			
Installati	on				Floor mount			Shelf mount		
Ingress p	orot	ecti	on		Wri	st has IP67 and main	body has IP54 equival	ent		
Weight			985kg	98	Okg	1,210 (1,310) kg	1,240kg	1,250 (1,350) kg		
Power consumption				7k	:VA					
Supporte	d C	ontr	oller	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	FD18/FD20	
Working envelope		e	3099	2951		3086	3383	3106		

\*1: This value changes by placement and load conditions of a wrist. \*2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded. \*3: Equipped with "A-Trac4" cable support on arm suitable for spot welding.

SRA166HT-01	SRA210HT-01	SRA210V
	6	6
±1	80°	±165°
-65~	+120°	-80~+60°
	_	_
-112-	~+210°	-146.5~+150°
±2	10°	±360°
±1	25°	±130°
±2	10°	±360°
120°/s	115°/s	115°/s
110° /s	105° /s	105° /s _
115° /s	113°/s	113° /s
175°/s	130°/s	140°/s
171°/s	130°/s	133°/s
280°/s	205°/s	200°/s
166kg	210kg	210kg
20	)kg	45kg/Max.90kg
960N·m	1.337N·m	1.337N·m
960N·m	1,337N·m	1,337N·m
520N·m	720N·m	720N·m
100kg·m <sup>2</sup>	200kg·m <sup>2</sup>	141.1kg·m <sup>2</sup>
100kg·m <sup>2</sup>	200kg·m <sup>2</sup>	141.1kg·m <sup>2</sup>
50kg·m <sup>2</sup>	155kg·m <sup>2</sup>	79kg·m <sup>2</sup>
3,08	77mm	2,674mm
±0.0	)8mm	±0.15mm
	0 to 45°C/20 to 85% RH (without condensation)	
	0.5 G or less	
Shelt	mount	Inverted mount
IP54 eq	uivalent	Wrist has IP67 and main body has IP54 equivalent
1,10	76//4	AANKB
ED18/ED20		ED18/ED20
300	37	

1 [N·m] = 1/9.8 [kgf·m]

WELDING

LIST OF SPECIFICATIONS

# LIST OF SPECIFICATIONS

				ST133CF	ST166CF	ST210CF			
No. of axe	2S				6				
		J1	Swivel 1		±165°				
	m	J2	Horizontal		-80~+60°				
Max.	A	J7	Swivel 2		_				
working		J3	Vertical		-137~+150°				
envelope	ب	J4	Rotation 2		±360°				
	Wris	J5	Bend	±1	35°	±130°			
		J6	Rotation 1		±360°				
		J1	Swivel 1	130°/s	110°/s	100°/s			
	Ē	J2	Horizontal	130°/s	110°/s	90°/s			
н.	A	J7	Swivel 2		_				
max. speed		J3	Vertical	130°/s	110°/s	95°/s			
	Ļ	J4	Rotation 2	230°/s	170°/s	130°/s			
	Wris	J5	Bend	230°/s	170°/s	130°/s			
		J6	Rotation 1	305°/s	260°/s	200°/s			
Maximum		Wr	ist	133kg 166kg 210kg					
load		Loi on	ad capacity forearm*1		70kg				
Allowable		J4	Rotation 2	745N·m	951N·m	1,337N⋅m			
static loa	d r	J5	Bend	745N·m	951N·m	1,337N⋅m			
wrist		J6	Rotation 1	411N·m	490N·m	720N·m			
Allowable		J4	Rotation 2	60.9kg·m <sup>2</sup>	88.9kg·m <sup>2</sup>	141.1kg·m <sup>2</sup>			
moment of	f	J5	Bend	60.9kg·m <sup>2</sup>	88.9kg·m <sup>2</sup>	141.1kg·m <sup>2</sup>			
wrist		J6	Rotation 1	30.2kg·m <sup>2</sup>	45kg·m <sup>2</sup>	79kg⋅m²			
Maximum r	ead	ch		2,65	54mm	2,674mm			
Pose repe	eata	abili	ty	±0.	2mm	±0.3mm			
Ambient t humidity	emp	era	ture*2/	10	to 45°C/20 to 85% RH (without condensation	on)			
Vibration					0.5 G or less				
Installatio	on				Floor mount				
Ingress p	rote	ecti	on		-				
Weight			1,12	20kg	1,160kg				
Power consumption			ion		4.2kVA				
Clean rating*3				Class 6					
Supported Controller Working envelope		e	FD18 FD18 FD18						
			2654		2674				

\*1: This value changes by placement and load conditions of a wrist. \*2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded. \*3: Clean rating complies with ISO 14644–1

1 [N·m] = 1/9.8 [kgf·m]

# SUPPORT SOFTWARE/FEATURES

Easier to use from introduction, to maintenance, various functions such as PC software and software PLC can be programmed and simulations are prepared.

### $FD \ on \ Desk II \ \ ({\tt Programming \ PC \ software})$

# Simulation and offline programming product for NACHI robots

FD on DeskI Pro

FD on DeskII Light

Options	
Options	
Standard	

\*CFD controller only

Grade		Pro		Regular		Light	Trial version (Demo Licence)
Туре No.		FDONDESK2 -PRO	FDONDESK2 -PRO-D	FDONDESK2 -REG	FDONDESK2 -REG-D	-	-
Licence certification		Licence file	USB dongle	Licence file	USB dongle	Actual Robot Controller required	ASK
CFD	Offline mode	0		0		0	$\bigtriangleup$
	Monitor mode	0		0		0	×
	View mode	0		0		0	×
FD	Offline mode	0		0		$\bigtriangleup$	$\bigtriangleup$
	Monitor mode	0		0			×
	View mode	0		0		$\bigtriangleup$	×
Program generation function from CAD		0		×		×	×
Multiple controller operation		0		×		×	×
Save shape file		0		0		0	×

 $\bigcirc$ : Usableness

 $\bigtriangleup$  : Enable to use in operator level BEGINNER. (Applied to MZ, ES and EZ)

imes: Unusableness

### **FD on Desk**III (Programming PC software)

#### Options

# PC software that makes it easy and smooth for robot applications with programming and simulation functions

• Supports reading of large-scale files such as peripheral devices.



• High performance interference surveillance, video output function, etc.



CHEP-LIFE	
Mare Manadar	Dontrol Timer Differs
11/15	F) 2 10 0 21
PR. LT-91 - Test	-
Advent HTP	10
Adapted 1972	
Advent STR.	
Marg. FTP	24
Marry 1778	12
Delay 1	
Int Dutte	
More UP	196
Selec 1	
Set Outpit	0.00
Marg. HTP	64
More PTP	ile .
More. ITT	14
Mair PTP	794
P Plat \$200 at	diam.
West Topol	0 Or
Mary FTF	1911
Analysi 1775 -	117
Mire FTF	1913
More PTF	913
More FTP	1914
# Easy other Pipile	ing .
More FTP	011
Marg PTP	294

Visual

programming

### User task functions Standard

# Possible to program processes in parallel with robot operations

- Time consuming calculations and robot operations are processed in parallel to reduce cycle times
- Various statuses are shown on the screen on the teach pendant

### Robot Monitoring Unit RMU Options

- Safety control unit monitors robot conditions (position and speed)Possible to reduce costs and space
- Facilities are safer because the positions and speeds of robots are monitored
- →Limit working envelope of robot
- →Minimize size of safety fences

#### Verling envelope of vehat and actabul



### FD-ST easy Options

# PC software that can teach robot operation programs and simulate operation program on a PC.

- Automatic path generation function specifies edges on the workpiece and automatically generate teaching points for robot to work with.
- Provides an advanced 3D Viewer for importing complex data, viewing scene graphs, and drawing in high definition



### Software PLC Standard

# Incorporated PLC functionality into robot control software

- Eliminates the necessity of external PLC and reduces equipment costs
- Programming is also possible on teach pendant

### OpenNR-IF Options

Development makes the system design with various devices easier.



#### Monitoring function of robot operation

- Indication of robot move command
- Acquisition of robot status (Input/output signals, Variables, Shift Values)

### Robot systems

#### System products

NACHI's system engineering team puts its wealth of experience to work for you, providing system solutions that are easy to use along with high-cost performance.

#### Peripheral devices for the robot

NACHI provides proven highly-reliable robot application devices.

#### Offline program system

Robot operations can be simulated before installation to check performance. Creating an operation program beforehand allows the robot to be directly installed in the assembly line.

### Post-installation service

#### From setup through startup

NACHI's skilled technicians provide support during the installation process, from setup to connection, teaching, movement, and supervision, until the line is fully operational.

#### Quick response to emergency calls

NACHI's specialized technicians are "on-call" to immediately respond to customer emergencies.

#### Reliable support from remote locations

Robots can be operated remotely when placed online, allowing specialized service professionals to provide accurate support to worldwide locations.

#### The right parts when you need them

Our service locations always have important maintenance parts in stock. We can deliver the parts you need quickly.

### Training

#### Robot training course

Fully utilize your Nachi robots, we have robot training classes which use our own curriculum to teach the basics of operating and maintaining robots.

We support a wide range of robots from compact MZ series to large robots and offer training classes tailored to your needs. We will flexibly comply to your request, please feel free to contact us.



#### Periodic inspections

As a trusted and reliable partner, NACHI performs periodic inspections to extend the life of your robot.

#### Overhauls

NACHI provides a selection of services suited to the conditions of your robot and performs overhauls to ensure that your robot is always in the best condition. NACHI can also provide temporary replacement robots to keep your line operating during repairs.



Overhauls



### NR: connect

Software enables to collection of robot operation data and visualizations. BY connecting robots to NR: connect, it is possible to collect, visualize operational status data and improve maintainability.

#### Data Collector (Robot data collection software) Options



 Constantly monitor the error status of robot controller and automatically save the status when an error occurs

• The output data can be imported to the customer's core system, etc.

#### Smart Monitor (robot data monitoring software) Options



- Display the data collected by Data Collector clearly on a screen
- Intuitive UI gives you easy access to the information you need so that robot operation status can be checked in real-time.
- When an error occurs, the operating status before and after the error is displayed graphically and makes it easy to understand the situation before and after the error.



#### Safety precautions

- Before using any robot, review all documentation including operating instructions and other attached documents. Familiarize yourself with the contents in order to ensure proper robot operation.
- When a robot is to be used for an application where robot operation may directly threaten the life or cause physical harm to personnel, a careful examination of its intended use is required. Contact a NACHI-FUJIKOSHI sales representative to provide details of the intended use. Obtain proper training prior to operating robot.
- Photos used in this document show the robots without safety fences, equipment, and devices that are required to comply with the applicable laws and regulations for ensuring safety. These photos are only provided to illustrate what is being described.
- The external appearances, specifications, etc. of the products portrayed in this catalog are subject to change without notice due to improvements in performance.

CATALOG NO. R7001E-21 2022.02.V-MD-ABE